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19 Nov
5113631

D4961-043
Job Sheet 183549



Part No: D4961-043

Job Qty: 5 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.02.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/09/24
110	Small Fab	5 pcs	10/19/18	10/19/18	0.00	3.12	Small Fab-8		3-89 38
120	QC	5 pcs	10/19/18	10/19/18	0.00	0.00	QC5		3-89 38
130	Packaging	5 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2		OCT 05 2018 21
140	QC21-SA	5 Ea	10/19/18	10/19/18	0.00	0.00	QC21		OCT 05 2018 21

Part Op 110 - 1- Cut D4961-3 tube to size as per dwg 2- On one side of tube flare end as per dwg then slide sleeves and nuts, Descriptions: flare other side of tube as per dwg.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	10 Ea (2 ea)	90-Start up Operation	5112883 X2
M304TR0.750W.049	304 Round Tube .750 X .049W	1.2500 ft (.25 ea)	90-Start up Operation	509570
MS20819-12J	Sleeve	10 Ea (2 ea)	90-Start up Operation	5103920

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-L12J	10	19	0
	M304TR0.750W.049	1	161	0
	MS20819-12J	10	68	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																					
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																					
Description Work Job No: 183549 Mfg Date: 09/26/18 Packaging Revision: Operation: Change No: PART NO: D4961-043 Serial No/Batch: S113631 Tube Assembly  Container No: S113631 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																							
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